

Technical drawing of a FAGOR EXAA-120 machine component, showing a side view and a top view.

Side View:

- Overall length: $CM + 106$
- Distance from left end to first mounting hole: 25
- Distance between mounting holes: $CM + 56$
- Distance from last mounting hole to right end: 25
- Mounting holes are spaced > 5 mm apart.
- Top surface finish: $Ra 3.2$
- Top surface texture: $0.2/50$
- Bottom surface texture: $0.1G$
- Bottom surface finish: $0.1G$

Top View:

- Overall width: 16.5
- Distance from left end to first mounting hole: 2.5
- Distance between mounting holes: 46
- Distance from last mounting hole to right end: 2.5
- Mounting holes are spaced > 5 mm apart.
- Top surface finish: $0.1G$
- Bottom surface finish: $0.1G$
- Code start value: 100mm

Detail Views:

- Detail of the left end: $M3L < 5$, 9 , 40 ± 0.1 , 3 , 4.7 , 6.8 .
- Detail of the right end: $M3L < 4.5$, 2.5 , 14 ± 0.1 , 40 ± 0.1 , 46 , 3 .
- Detail of the mounting holes: 19 , 12 .

Assembly Information:

- CM = Curso medición (Measuring length)
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- G = Guía máquina (Machine guideway)
- G = Machine guideway

Table:

Nº	Designación	EXAA-120	Cant.	Material	Tratamiento
Plano Nº	El	31-08-16			
Sustituye a:	Dibujado Sarmen				
	Comprobado				

Scale: 1:1

mm
Tolerancing ISO 8015
ISO 2768 - m H
< 6 mm ± 0.2 mm

FAGOR