

The drawing illustrates the assembly of a machine guideway. The main side view shows a horizontal assembly with a total length of $LT:CM+174$. Key dimensions include $CM+104$, $CM+97$, $CM+59$, and a central section of length CM . The assembly is mounted on a base with a height of 10. The guideway is secured with $M4 \times 8$ and $M4 \times 14$ DIN 7984 screws. Surface finish requirements are indicated as $Ra 3,2$ and $0,1G$. A detail view shows the end of the assembly with a width of 20 and a height of 11,4. Another detail view shows the side of the assembly with a width of 19 and a height of 12. The drawing also includes a table of tolerances and a title block.

CM = Curso medición
CM = Measuring length
G = Guía máquina
G = Machine guideway

Nº	Modificado	1	Propu.	Vº Bº	Fecha	Acabado
Nº	Designación	EXT-EXTA-1540	Cont.	Material	Tratamiento	
Plano Nº	-		El 05-10-16		Fagor Automation	
Sustituye a:			Dibujado SORMEN		S. Coop.	
			Comprobado		20500 Mondragón	

CM= 1540

Escala:
Resto Tolerancias
s/norma ISO 2768-mK
< 5 ± 0,1 50 -100 ± 0,4
5 - 25 ± 0,15 > 100 ± 0,6
25 -50 ± 0,2 α° ± 30'
Entre ejes ± 0,25

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		1				Acabado	
Nº	Designación EXT_EXT-1540	Cant.	Material			Tratamiento	
Plano Nº	—	El 05-10-16		Fagor Automation			
Sustituye a:		Dibujado SORMEN		S. Coop.			
		Comprobado		20500 Mandragón			

