

The drawing shows a machine guideway assembly with the following views and dimensions:

- Top View:** Shows the overall length with dimensions CM+104, CM+97, CM+59, and LT:CM+174. It includes a surface finish specification of Ra 3.2/0.1G and a tolerance of 0.2+0.1. Mounting holes are specified as M4x8 DIN 7984 and M4x14 DIN 7984. A distance of 48.5 is indicated between mounting points.
- Bottom View:** Shows the underside of the assembly with a tolerance of 0.1G and a distance of 30 between mounting points. The total length is indicated as 28+0.1, 50, and nx50.
- Side View (Left):** Shows a cross-section with dimensions 9, 4.7, 4.0+0.1, 3, 3, and 4.7. It includes a note M3 L<5.
- Side View (Right):** Shows a cross-section with dimensions 12, 19, and 4.7. It includes a note M3 L<4.5.
- End View:** Shows a cross-section with dimensions 3.5+0.5, 34, 68, 4.3, 11.4, and 20. It includes a note M4x14 DIN 7984.

Legend:

- CM = Curso medición
- CM = Measuring length
- G = Guía máquina
- G = Machine guideway

Table:

Nº	Modificado	Propu.	Vº Bº	Fecha	Acabado
Nº	Designación	EXT_EXT-A-740	Cont.	Material	Tratamiento
Plano Nº	El 05-10-16		Fagor Automation S. Coop. 20500 Mondragón		
Sustituye a:	Dibujado SORMEN				
	Comprobado				

Scale: Resto Tolerancias s/norma ISO 2768-mK

Dimensions: < 5 ± 0.1, 5 - 25 ± 0.15, 25 - 50 ± 0.2, 50 - 100 ± 0.4, > 100 ± 0.6, α° ± 30'

Between axes: ± 0.25

CM = 740

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CM = Measuring length
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$$CM = 740$$

						Escala:	
						Resto Tolerancias s/norma ISO 2768-mK	
						< 5 ± 0,1	50 -100 ± 0,4
						5 - 25 ± 0,15	> 100 ± 0,6
						25 -50 ± 0,2	a° ± 30'
Nº	Modificado			Propu.	Vº Bº	Fecha	Entre ejes ± 0,25
		1				Acabado	
Nº	Designación EXT_EXT-A-740	Cant.	Material			Tratamiento	
Plano Nº	—	El 05-10-16		Fagor Automation			
Sustituye a:		Dibujado SORMEN		S. Coop.			
		Comprobado		20500 Mandragón			

